

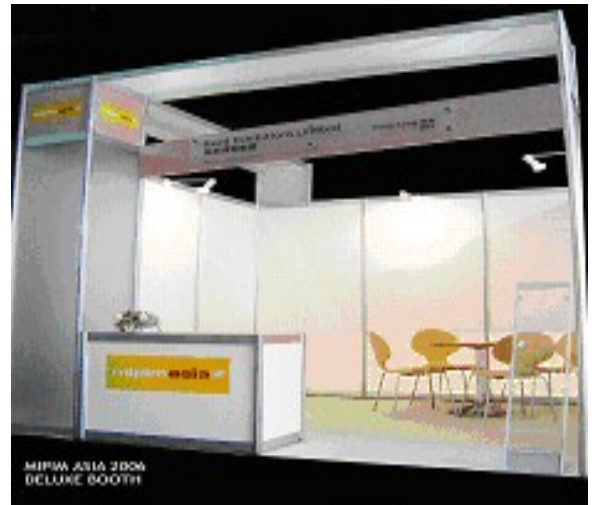
**NAR's AMERICAN PAVILION AT MIPIM ASIA 2008**  
**Hong Kong Convention Center**  
**November 19-21, 2008**

The National Association of REALTORS®, in conjunction with trade market organizer Reed Midem, is hosting a special "American Pavilion" at the annual MIPIM ASIA real estate exhibition, taking place November 19-21, 2008 at the Hong Kong Convention Center.

The 3<sup>rd</sup> edition of **MIPIM ASIA – The World's Property Market in Asia Pacific** is expected to attract more than **2,000 leading real estate investors, end users and property professionals** with specific interest in investment in and out of Asia Pacific real estate markets. U.S. REALTOR® associations and partnering city economic development agencies can use MIPIM ASIA as a one-stop shop to attract new headquarters locations of Asia Pacific corporations. Individual REALTORS® can promote their specific real estate projects, as well as their greater metropolitan areas, to Asian investors.

Reed Midem is providing interested NAR members with a turn-key booth package for the all-in price of 5,280 euros\*, which includes the following:

- Fully decorated 9 sq. meter (100 sq. foot) booth within NAR's American Pavilion at MIPIM Asia that includes:
  - Electricity / 1 electrical outlet / 3 spot lights
  - Carpeting
  - Two-tone laminated system hard walls
  - 1 cupboard/counter / 1 vertical document/catalog holder
  - Fascia (signage) including company name, booth number and country of origin
  - 1 furniture set including meeting table and chairs
  - 1 waste basket
  - 1 table flower arrangement
- 5 complimentary registrations
- Company and delegates listing in the MIPIM ASIA Guide
- Company listing, delegates and company profile with the MIPIM ASIA on-line database
- Password-protected, full-year access to the MIPIM ASIA on-line database, providing each of your Registrants with full contact information for all 2,000+ MIPIM ASIA attendees
- 1 electronic lead retrieval system



For larger spaces within NAR's American Pavilion at MIPIM Asia, each additional 9 sq. meter turn-key unit is priced at a discounted 4,050 euros.\*

Exhibiting within NAR's American Pavilion at MIPIM Asia will give you the opportunity to gain maximum exposure and visibility in the competitive Asia Pacific real estate investment marketplace. If you are looking to make contacts with Asia Pacific Investors, Corporate Real Estate Executives, Developers, Lenders, Owners, Service Providers, Architects and Economic Development Authorities, then do not miss the opportunity to be a part of this unique and exciting event.

To reserve your space, or for additional information, please contact **Patric Dolan** at (212) 284-5134 or by e-mail at [patric.dolan@reedmidem.com](mailto:patric.dolan@reedmidem.com), or visit our web site at [www.mipimasia.com](http://www.mipimasia.com). We look forward to seeing you at MIPIM ASIA 2008!

*\*Euro to U.S. dollar foreign exchange rate will apply on the date of payment.*