NATIONAL ASSOCIATION of REALTORS®

500 New Jersey Avenue, NW
Washington, DC 20001-2020

800.874.6500

www.REALTOR.org

**CHRIS POLYCHRON**
**NATIONAL ASSOCIATION OF REALTORS®**
**2013 FIRST VICE PRESIDENT**

Chris Polychron, a REALTOR® from Hot Springs, Ark., is the 2013 First Vice President of the NATIONAL ASSOCIATION OF REALTORS®. NAR, The Voice for Real Estate®, is America's largest trade association, representing 1 million members involved in all aspects of the residential and commercial real estate industries.

Polychron, a REALTOR® for 25 years, is an executive broker with 1st Choice Realty in Hot Springs, specializing in residential brokerage. He holds the professional designations of Graduate, REALTOR® Institute (GRI), and Certified Residential Specialist® (CRS®).

Polychron served as 2012 First Vice President-Nominee and has served on NAR's Board of Directors since 2002. He was 2005 Regional Vice President for Region IX. He has served on numerous national committees, including the REALTOR Party Coordinating Committee from 2006 to 2011, and the REALTOR Political Involvement Committee from 2005 to 2008. He served as the first Member Mobilization Chair in 2008 and as liaison in 2011. He also served as a liaison to State and Political Issues in 2009. Chris serves on the Strategic Planning Committee, is an RPAC Trustee and served as the 2010 RPAC Fundraising Liaison.

Polychron was president of the Arkansas REALTORS® Association in 2003, where he earlier served as president-elect and secretary-treasurer. He is an RPAC Trustee and served as its chairman in 1999 and 2000. He was also Arkansas' REALTOR® of the Year in 1996.

At the local level, Polychron was president of the Hot Springs Board of REALTORS® in 1996. His daughter, Nikki, was the 2012 President of the HSBOR.

Active in the community, Polychron is a member of the Greater Hot Springs Chamber of Commerce Transportation Committee and has served as president of the local Greek Orthodox Church since the late nineties. Polychron resides in Hot Springs with his wife, Janis. They have two daughters and three grandchildren.

EQUAL HOUSING OPPORTUNITY

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